



Finished Product Specification
(Mrs Mac's Quality Manual)

PRODUCT NAME	Mrs Mac's Mini Sausage Rolls – 20 PIECES		
PRODUCT CODE	AU 48001	NZ 48001-1	Other: N/A
PRODUCT DESCRIPTION	Sausage roll filling encased in puff pastry.		
CONTACT DETAILS	Mrs Mac's Pty Ltd 5-9 Marchant Way, Morley Western Australia 6062 www.mrsmacs.com.au www.mrsmac.co.nz		

FOOD SAFETY	This product has been manufactured on a line with a HACCP based Food Safety Program.
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GENETICALLY MODIFIED PRODUCTS (GMO)	To the best of our knowledge, based on information obtained from our suppliers, this product is a neither genetically modified nor made from genetically modified raw material as per Standard 1.5.2 of the Australian New Zealand Food Standards Code.
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LABELLING DETAILS	
INGREDIENTS:	Wheat Flour, Water, Beef (21%), Margarine [Vegetable Oil, Water, Salt, Emulsifiers (Mono- and Di-Glycerides of Fatty Acids, Citric and Fatty Acid Esters of Glycerol), Antioxidant (Ascorbyl Palmitate), Natural Flavour], Breadcrumbs [Wheat Flour, Yeast, Sugar, Salt, Wheat Gluten], Onion, Seasoning [Wheat], Cereal Binder [Wheat], Hydrolysed Vegetable Protein, Mineral Salt (Sodium Tripolyphosphate), Natural Flavours [Wheat, Soy, Milk], Salt, Glaze [Milk , Natural Colour (Carotene)]. Note: Percentages are calculated on the whole product, including pastry.

MARK (X)	ALLERGENS & OTHER SUBSTANCES	PRESENT IN INGREDIENTS AS A COMPONENT.	PRESENT IN THE SAME FACILITY	PRESENT ON THE SAME LINE
		SPECIFY INGREDIENT/S	MARK (X) SPECIFY INGREDIENTS	MARK (X) SPECIFY INGREDIENTS
	Added sulphites in concentrations of 10 mg/kg or more			
X	Cereals containing gluten and their products, namely, wheat, rye, barley, oats and spelt and their hybridised strains	Wheat Flour, Breadcrumbs, Seasoning, Cereal Binder, Natural Flavours		
	Crustacea and their products			
	Egg and egg products		X Egg	X Egg
	Fish and fish products, except for isinglass derived from swim bladders and used as a clarifying agent in beer and wine			
X	Milk and milk products	Natural Flavours, Glaze		
	Peanuts and peanut products			
	Sesame seeds and sesame seed products			
X	Soybeans and soybean products	Natural Flavours		
	Tree nuts and tree nut products other than coconut			
	Lupin			

ALLERGEN STATEMENT	CONTAINS: WHEAT, GLUTEN, MILK, SOY. MAY CONTAIN: EGG.
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COUNTRY OF ORIGIN	Made in Australia from at least 84% Australian ingredients.
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NUTRITION INFORMATION				
Source of Nutritional Information	N	External Test Report	Y	Theoretical Calculation
Servings per package: 20 Serving size: 33 g				
	Average Quantity per serving		Average Quantity per 100 g	
Energy	405 kJ		1230 kJ	
Protein	3.0 g		9.1 g	
Fat, total	5.3 g		16.2 g	
- saturated	2.6 g		8.0 g	
Carbohydrate	8.9 g		27.0 g	
- sugars	0.2 g		0.5 g	
Sodium	227 mg		687 mg	

HEALTH STAR RATING	1.5 Stars
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PLEASE LIST ALL CLAIMS THAT CAN BE MADE ABOUT THE PRODUCT, E.G.: LOW FAT, GLUTEN FREE	
CLAIM (S) WHICH CAN BE MADE:	No Artificial Flavours No Artificial Colours

STORAGE & SHELF LIFE INSTRUCTIONS					
		PRIMARY PACKAGING MARK (X)		SECONDARY PACKAGING MARK (X)	
Frozen: Store at or below -18 °C.		X		X	
Once thawed, do not refreeze product.		X			
Do not reheat a second time.		X			
Defrost at or below 5 °C. <input type="checkbox"/> Use within ___ days.		X			
Best Before (LTC = Line Tracking Code)	MM	X	BEST BEFORE DD MMM YY LTC HH:MM	X	DD/MM/YYYY HH:MM
Frozen		18	Months	18	Months

DISTRIBUTION REQUIREMENTS	Transport in a refrigerated vehicle at or below -18 °C.
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ANALYTICAL CRITERIA (per log of 5 sections)			
PHYSICAL	CRITERIA	TOLERANCE	TEST METHOD REFERENCE
Length (mm)	165	+/- 5	Ruler
Width (mm)	50	+/- 2	Ruler
Height (mm)	32	+/- 3	Ruler

COOKING GUIDES:
ROLLS MUST BE COOKED BEFORE CONSUMPTION. These are guidelines only and cooking time will vary with the make, model and age of the oven, microwave oven or air fryer.
OVEN - PREFERRED METHOD:
<ol style="list-style-type: none"> Preheat conventional oven to 180 °C (355 °F) or fan forced oven to 160 °C (320 °F). Remove rolls from packaging and place onto a baking tray. Bake from frozen for approximately 25 min or 15 min if defrosted, Once heated, cut sausage rolls into 5 portions, and serve as you wish.
MICROWAVE (1000 watt, 5-piece roll, individually cooked): For best results, remove product from packaging and wrap in paper towel. If Defrosted: Cook on High for 1 min. Stand for 2 min. Cut into 5 portions. If Frozen: Cook on High for 1 min 40 sec. Stand for 2 min. Cut into 5 portions.
AIR FRYER (5-piece roll, individually cooked):
<ol style="list-style-type: none"> Preheat your air fryer for 5 min at 180 °C (355 °F). Remove FROZEN roll from packaging and place into air fryer. Set time to 20 min and temperature to 180 °C (355 °F). Press START.
CAUTION: Product may be very hot after cooking.

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PACKAGING SPECIFICATION				
	Primary Packaging			Secondary Packaging
Material Type	CMPC RC Kraft			Cardboard
Environmental Message	<input type="checkbox"/>			
Material Grade	465 µm			B03S
Dimensions - Length x Width x Depth or Height (mm) - EXTERNAL	(L) 180 mm x (W) 105 mm x (D) 75 mm			(L) 345 mm x (W) 237 mm x (D) 163 mm
Average Weight of Packaging (g)	32.7 g			401 g
Average % of Recycled Material	N/A			100%
Net Weight (g or kg)	660 g			4.0 kg
Gross Weight (g or kg)	N/A			4.6 kg
Units per package	20			6 x 20 PIECES
GTIN-13/GTIN-14	9310663406066			19310663406476
Packaging Code	07-002205-2			07-003205
Carton Liner / Product Divider / Trays / Containers / Other	N/A	Recyclable <input type="checkbox"/>		N/A Recyclable <input type="checkbox"/>

PALLETISATION				
	Australia	New Zealand	Export	
Cartons per pallet	96	90		Unit
Cartons per layer	16	15		Unit
Layers per pallet	6	6		Unit
Pallet depth or length	1165	1050		mm
Pallet width	1165	1100		mm
Pallet height, excluding actual pallet height (150 mm)	978	978		mm
Pallet weight, excluding actual pallet weight (43 kg)	442	414		kg

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