	PRODUCT SPECIFICATION	Spec code	COCO-40 COCO-72
		Issue no	5
		Change notice	27.04.2022
www.purabon.com.au 40/830-850 Princes Hwy Springvale VIC 3171 PH: +61 434 723 450	COCONUT CACAO WHOLEFOOD BALL	Date issued	10/08/2018
		Page no.	1 of 5

PRODUCT DETAILS			
PRODUCT NAME	PURABON COCONUT CACAO WHOLEFOOD BALL, 40PK, 72PK	UNIT BARCODE	9351495000343
PRODUCT DESCRIPTION	Chocolate flavoured wholefood ball primarily made from fruit & coconut		
COUNTRY OF ORIGIN	AUSTRALIA		
COUNTRY OF ORIGIN STATEMENT	MADE IN AUSTRALIA		
% AUSTRALIAN INGREDIENTS	Less than 10%		
QUALITY STATEMENT	This product is made under HACCP certified conditions and complies with regulations set out in FSANZ.		

PRODUCT INGREDIENTS
Dates, coconut (29%), cacao (6%).

DIETARY STATUS			
Free from added MSG	yes	Lacto-ovo / Lacto	no
Free from artificial colouring	yes	Non-GMO	yes
Free from artificial flavouring	yes	Suitable for coeliacs	Yes
Vegetarian	yes	Kosher	Yes – certified
Vegan	yes	Halal	Suitable – not certified

PRODUCT LABELLING DETAILS	
MANDATORY AND ADVISORY WARNING STATEMENTS	May be present: peanuts, tree nuts, sesame, milk, soy. Store in a cool, dry place out of direct sunlight. Chew with care as some pit fragments or shell pieces may remain.
DATE CODING / TRACEABILITY	Expiry date and batch/lot numbers on inner trays and outer cartons
SERVING INSTRUCTIONS	Foodservice: Serve from a clean, dry, airtight jar using tongs. Individually wrapped: Remove from wrapper and consume.
NUTRITION / HEALTH & MARKETING	PLANT-BASED. ALL NATURAL. VEGAN FRIENDLY. WHOLE, CLEAN, REAL INGREDIENTS. NO ARTIFICIAL COLOURS, FLAVOURS OR PRESERVATIVES. FAMILY MADE & OWNED IN AUSTRALIA.
CLAIMS	GLUTEN FREE. GOOD SOURCE OF FIBRE.

MANDATORY DECLARATION OF CERTAIN SUBSTANCES

FOOD (present as an ingredient, additive or processing aid)	Present in the Product (Y/N)	Specify name and type of derivatives	Specify % derivative in the finished product	Specify % total protein in allergen derivative
Cereals containing gluten (Wheat, Rye, Barley, Oats, Spelt)	N			
Crustacea	N			
Egg	N			
Fish	N			
Milk	N			
Peanuts	N			
Soybeans	N			
Sulphites	N			
Tree Nuts & Products	N			
Sesame seeds	N			

ALLERGEN CROSS CONTACT

FOOD	Present on the same line (Y/N)	May contain traces of (Y/N)	Specify name and type of derivative/s	Estimate total protein from allergenic derivative in mg/kg (ppm)
Cereals containing gluten (Wheat, Rye, Barley, Oats, Spelt)	N	N		<5.0ppm ALLE 03 06.09 r-Biopharm Gluten
Crustacea	N	N		
Egg	N	N		
Fish	N	N		
Milk	N	Y	Milk	
Peanuts	Y	Y	Peanuts	
Soybeans	Y	Y	Soy Lecithin	
Sulphites	N	N		
Tree Nuts	Y	Y	Cashews, Almonds, Walnuts, Hazelnuts	
Sesame seeds	N	Y		

NUTRITIONAL INFORMATION

Serving size: 43g

Average quantity	Per serve	Per 100g
Energy (kJ)	741	1724
Protein, Total (g)	2.4	5.5
- Gluten (g)	Not detected	Not detected
Fat, Total (g)	8.5	19.9
- saturated (g)	7.5	17.4
Carbohydrate (g)	23.0	53.4
- sugars (g)	19.1	44.5
Dietary Fibre (g)	4.7	11.0
Sodium (mg)	6mg	14mg

Expressed values are based on FSANZ nutrition calculator are averages only and intended as a guide.

ANALYTICAL CRITERIA (Products must be fully defined from a safety, quality and regulatory perspective)		
SENSORY (eg dimensions, weight, organoleptic etc)	CRITERIA	TEST METHOD REFERENCE:
Colour	medium brown	organoleptic
Odour	sweet / chocolate	organoleptic
Flavour	sweet / chocolate	organoleptic
Texture	Homogenous – moist, firm with dessicated coconut texture	organoleptic
CHEMICAL (eg moisture)	CRITERIA	TEST METHOD REFERENCE:
Water Activity Level	<0.5-<0.7	FLCM 23.0
MICROBIOLOGICAL (Food Safety Parameters)	CRITERIA	TEST METHOD REFERENCE:
Standard Plate Count per g	max 10 ⁶ cfu/g	FL 11.20, AOAC 990.12
E. coli Count per g	less than 10	FL 11.19
B. cereus Count per g	less than 100	FL 9.5.A
Yeast & Mould Count per g	less than 100	FL 9.2A, AS 5013.29-2009
Listeria spp. in 25g	not detected in 25g	FL 11.24
Salmonella in 25g	not detected in 25 g	FL 11.30.A

PACKAGING: INNER TRAY (FOOD SERVICE)					
TRAY TARE	38g	TRAY MATERIAL / COLOUR	PVC TRAY / CLEAR	RECYCLING STATEMENT	Soft plastic (film) & hard plastic (tray) recyclable
FILM TARE	5g				
TRAY GROSS WEIGHT	903g	TRAY COATING	HIGH-BARRIER LDPE	DATE CODING FORMAT	Best before as DDMMYY / Batch coding as AXXXXX
TRAY WEIGHT TOLERANCE	+40g	DIMENSIONS	252x205x45mm		
CONFIGURATION / UNITS PER TRAY	20 balls	TRAY LIDDING FILM MATERIAL	HIGH-BARRIER PVDCPET	FORMAT/ LOCATION	DDMMYY / AXXXXX On label on inner

PACKAGING: OUTER CARTON (FOOD SERVICE)					
CARTON TARE	130g	CARTON MATERIAL / COLOUR	RSC CARTON / BROWN 3BS	RECYCLING STATEMENT	Cardboard recyclable
CARTON GROSS WEIGHT	1.957g 2x903g trays 1x21g pad	DIMENSIONS	255x210x105mm	CARTON PADS	x 1 (3BS board) 21g 205x250x0mm
CARTON WEIGHT TOLERANCE	+80g	DATE CODING FORMAT	Best Before as DDMMYY		
CONFIGURATION / UNITS PER CARTON	2x20x43g NET 1.7kg	FORMAT/ LOCATION	DDMMYYYY / AXXXXX On label on carton		

NOTE: Both inner and outer packaging are Food Grade approved.

PALLETISING (FOOD SERVICE TRAYS)					
OUTERS PER PALLET	240	LAYERS X CARTONS	10 X 24	PALLET PATTERN	Pinwheel
PALLET TYPE	Timber	PALLET CODE	NA	PALLET WEIGHT	43-45kg
PALLET SHEET/PAD	Yes	PALLET SHEET CODE	NA	WEIGHT INC. PALLET	513kg
PALLET LABEL	NA	PALLET LABEL CODE	NA	STRETCHWRAP	yes
PALLET DIMENSIONS	1165mm (W) X 1165mm (L) x 1200mm (H)				

PACKAGING: INDIVIDUALLY WRAPPED					
WRAPPER TARE	1g	RECYCLING STATEMENT	SOFT PLASTIC RECYCLABLE	BATCH CODE	AXXXXX
WRAPPED UNIT GROSS WEIGHT	44g	WRAPPER DIMENSIONS	175Wx117Hmm 175.0mm rollwidth	DATE CODING FORMAT	Best before as DDMMYY
WRAPPED UNIT WEIGHT TOLERANCE	+2g	WRAPPER MATERIAL	12MPET/20CPP Metallised, Matt overlamine		
CONFIGURATION / UNITS PER WRAP	1x43g NET 43g	PRINT COLOURS	4 CMYK + white RH Leading	FORMAT/ LOCATION	DDMMYY / AXXXXX On wrapper back

PACKAGING: INNER (POS DISPLAY)					
DISPLAY TARE	57g	RECYCLING STATEMENT	CARDBOARD RECYCLABLE	BATCH CODE	Not shown
DISPLAY GROSS WEIGHT	585g	DISPLAY DIMENSIONS	120x190x95mm	DATE CODING FORMAT	Best before as DDMMYY
DISPLAY WEIGHT TOLERANCE	+24g	DISPLAY MATERIAL	600UM KRAFTBACK	FORMAT/ LOCATION	DDMMYY / AXXXXX On label on inner
CONFIGURATION / UNITS PER DISPLAY	12x43g NET 516g	DISPLAY PRINT COLOURS	CMYK + 1 PMS + GLOSS AQUEOUS COATING		

PACKAGING: OUTER CARTON (FOR POS DISPLAYS X6)					
CARTON TARE	248g	CARTON MATERIAL / COLOUR	RSC CARTON / BROWN 1C	RECYCLING STATEMENT	CARDBOARD RECYCLABLE
CARTON GROSS WEIGHT	3.758kg	DIMENSIONS	375x202x198mm		
CARTON WEIGHT TOLERANCE	+144g	BEST BEFORE DATE /BATCH CODING FORMAT	Best Before as DDMMYY / Batch code as AXXXXXX		
CONFIGURATION / UNITS PER CARTON	6x12x43g NET 3.1kg	FORMAT/ LOCATION	DDMMYY, AXXXXXX On label on carton		

NOTE: Both inner and outer packaging are Food Grade approved.


PALLETISING (INDIVIDUALLY WRAPPED)					
OUTERS PER PALLET	105	LAYERS X CARTONS	7 x 15	PALLET PATTERN	5 x 3
PALLET TYPE	Timber	PALLET CODE	NA	PALLET WEIGHT	43-45kg
PALLET SHEET/PAD	Yes	PALLET SHEET CODE	NA	WEIGHT INC. PALLET	438kg
PALLET LABEL	NA	PALLET LABEL CODE	NA	STRETCHWRAP	yes
PALLET DIMENSIONS	1165mm (W) X 1165mm (L) x 1450mm (H)				

STORAGE AND TRANSPORT	
STORAGE CONDITIONS	Store in a clean, dry place, free from: chemicals, odours, vermin and insect infestation.
STORAGE TEMPERATURE	Below 20°C, refrigerate if warehoused.
TRANSPORTATION	Below 20°C, refrigerated transport in warm season. Top Load only.
SHELF LIFE / MIN. ON DELIVERY	If stored according to the above conditions product should achieve a SHELF LIFE: 12 months MINIMUM ON DELIVERY: 9 months
METHOD OF PRESERVATION	Temperature control and High-barrier packaging (protect from oxygen, heat & sunlight)
DIRECTIONS FOR POINT OF SALE	Foodservice: Remove balls from inner, place in clean, dry, air-tight jar or refrigerated cabinet for individual sale, using tongs. Practice stock rotation. Keep product out of direct sunlight. Individually wrapped: Fold back POS display lid to reveal individually wrapped product. Keep out of direct sunlight. Practice stock rotation.

COMPANY DETAILS			
COMPANY NAME	OBSESSION FOOD PTY LTD ATF O'BRIEN FAMILY TRUST		
TRADING NAME	PURABON	ABN	47 598 078 705
ADDRESS	FACTORY 40/830-850 PRINCES HWY, SPRINGVALE VIC 3171		
POSTAL ADDRESS	PO BOX 8016 ARMADALE, VIC 3143		
CONTACT NAME	NICOLE O'BRIEN		
CONTACT PHONE	+61 434 723 450		
CONTACT EMAIL	accounts@purabon.com.au		
WEBSITE	www.purabon.com.au		

This specification is based on our current knowledge and information and will be amended immediately if there is an error detected or change made. This information is confidential and is the property of Purabon.

END OF DOCUMENT

Nicole O'Brien		27.04.2022
Authorised by	Signature	Date